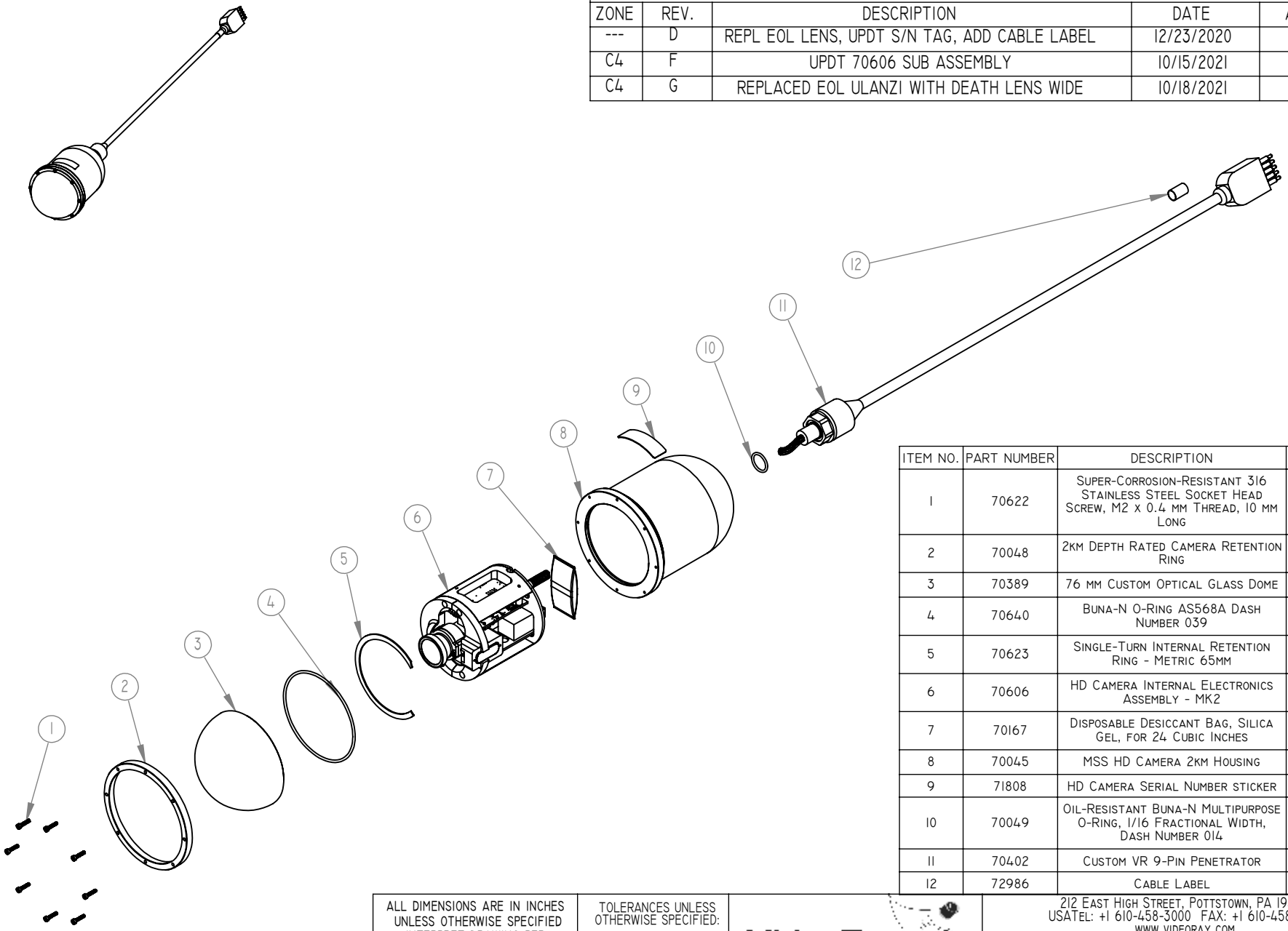
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
---	D	REPL EOL LENS, UPDT S/N TAG, ADD CABLE LABEL	12/23/2020	JV
C4	F	UPDT 70606 SUB ASSEMBLY	10/15/2021	JKN
C4	G	REPLACED EOL ULANZI WITH DEATH LENS WIDE	10/18/2021	JKN



ITEM NO.	PART NUMBER	DESCRIPTION	DEFAULT/QTY.
1	70622	SUPER-CORROSION-RESISTANT 316 STAINLESS STEEL SOCKET HEAD SCREW, M2 X 0.4 MM THREAD, 10 MM LONG	8
2	70048	2KM DEPTH RATED CAMERA RETENTION RING	1
3	70389	76 MM CUSTOM OPTICAL GLASS DOME	1
4	70640	BUNA-N O-RING AS568A DASH NUMBER 039	1
5	70623	SINGLE-TURN INTERNAL RETENTION RING - METRIC 65MM	1
6	70606	HD CAMERA INTERNAL ELECTRONICS ASSEMBLY - MK2	1
7	70167	DISPOSABLE DESICCANT BAG, SILICA GEL, FOR 24 CUBIC INCHES	1
8	70045	MSS HD CAMERA 2KM HOUSING	1
9	71808	HD CAMERA SERIAL NUMBER STICKER	1
10	70049	OIL-RESISTANT BUNA-N MULTIPURPOSE O-RING, 1/16 FRACTIONAL WIDTH, DASH NUMBER 014	1
11	70402	CUSTOM VR 9-PIN PENETRATOR	1
12	72986	CABLE LABEL	1

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REMOVE ALL BURRS AND BREAK SHARP EDGES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

X.X	±0.03
X.XX	±0.010
X.XXX	±0.005
FRACTIONS	±1/16
ANGLES	±0.5

VideoRay

THIRD ANGLE

DRN:	SL	3/21/2017
CHK:	KB	04/13/2017
APP:	JKN	12/21/2017

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WWW.VIDEORAY.COM

TITLE:	MSS HD CAMERA MODULE - 2000M RATED		
PART NO:	70044		SCALE:
MATERIAL:	-		
SHEET TITLE:	TOP ASSEMBLY		WEIGHT: -
REV: G	STATUS: PRODUCTION	SIZE: A	SHEET: 1 OF 1

PLOT DATE: 7/8/2022 1:07:21 PM